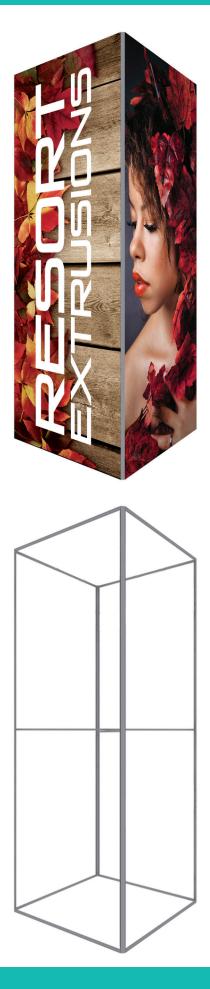
# BIG SKY TOWER 60D - 6FT X 14FT (NON-BACKLIT)

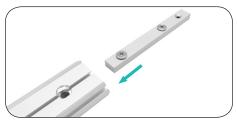
RESORT EXTRUSIONS PRODUCT CODE: BIGSKYT60D6X14-FRM



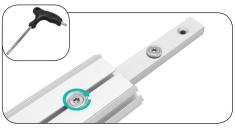
PRODUCT CODE: BIGSKYT60D6X14-FRM

## SET UP INSTRUCTIONS 1/2

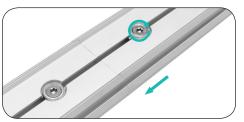
### 1. Attach Split Connectors to Side Extrusions:



**a.** Remove the screw and insert split connector into one end of the extrusion. Match like colored numbers together. (e.g. 3-3, 4-4).

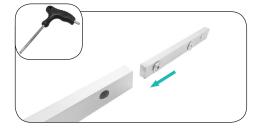


**b.** Tighten screw to lock it into place. Remove the remaining screw from the connector.



**c.** Then slide the other extrusion onto split connector. Make sure extrusions are flush and tighten the screw to secure connection.

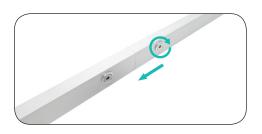
#### 2. Attach Split Connectors to Bottom & Top Horizontal Extrusions:



**a.** Split Connector: Remove the screw and insert split connector into one end of the extrusion.



**b.** Tighten screw to lock it into place. Remove the remaining screw from the connector.



**c.** Then slide the other extrusion onto split connector. Make sure extrusions are flush and tighten the screw to secure connection.

#### 3. Locate the Bottom and Side Extrusions:



**a.** See colored numbers on each extrusion piece. Match like colored numbers together. (e.g. 3-3, 4-4).



**b.** End Lock is already attached to opposite ends of extrusion.



c. Connect horizontal extrusion to the bottom of a vertical extrusion, screw facing inward.



**d.** Connect bottom extrusions together and use torx key to tighten.

#### 4. Locate the Top and Side Extrusions:



**a.** See colored numbers on each extrusion piece. Match like colored numbers together. (e.g. 3-3, 4-4).



**b.** End Lock is already attached to opposite ends of extrusion.

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**c.** Connect horizontal extrusion to the top of a vertical extrusion, screw facing inward.



**d.** Connect the top extrusions together and use torx key to tighten.

PRODUCT CODE: BIGSKYT60D6X14-FRM

### SET UP INSTRUCTIONS 2/2

#### 5. Build Support Struts:



a. Remove screws from Center Connector.



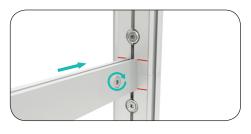
**b.** Insert Center Connector and align holes with holes on extrusion.



**c.** Repeat to connect other extrusion to make one long piece.



**a.** End Lock is already attached to opposite ends of Support Strut.



**b.** Align Support Struts within marked lines, and insert End Lock into top and bottom grooves of frame.



**c.** Add a second support strut to align marked lines and tighten screws with torx key to secure connection.