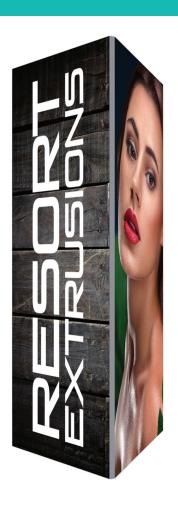
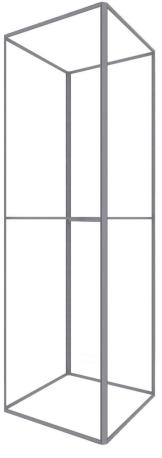
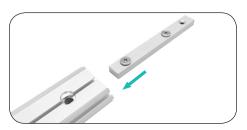
# BIG SKY TOWER 60D - 4FT X 14FT (NON-BACKLIT) RESORT EXTRUSIONS PRODUCT CODE: BIGSKYT60D4X14-FRM



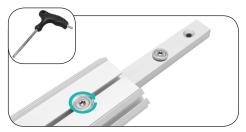


# SET UP INSTRUCTIONS

# 1. Attach Split Connectors to Side Extrusions:



**a.** Remove the screw and insert split connector into one end of the extrusion. Match like colored numbers together. (e.g. 3-3, 4-4).



**b.** Tighten screw to lock it into place. Remove the remaining screw from the connector.



**c.** Then slide the other extrusion onto split connector. Make sure extrusions are flush and tighten the screw to secure connection.

#### 2. Locate the Bottom and Side Extrusions:



**a.** See colored numbers on each extrusion piece. Match like colored numbers together. (e.g. 3-3, 4-4).



**b.** End Lock is already attached to opposite ends of extrusion.

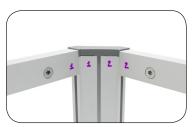


**c.** Connect horizontal extrusion to the bottom of a vertical extrusion, screw facing inward.



**d.** Connect bottom extrusions together and use torx key to tighten.

### 3. Locate the Top and Side Extrusions:



**a.** See colored numbers on each extrusion piece. Match like colored numbers together. (e.g. 3-3, 4-4).



**b.** End Lock is already attached to opposite ends of extrusion.



**c.** Connect horizontal extrusion to the top of a vertical extrusion, screw facing inward.

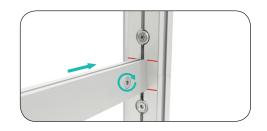


**d.** Connect the top extrusions together and use torx key to tighten.

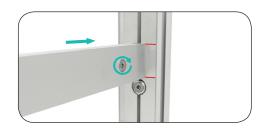
## 4. Attach Support Strut to Frame:



**a.** End Lock is already attached to opposite ends of Support Strut.



**b.** Align Support Struts within marked lines, and insert End Lock into top and bottom grooves of frame.



**c.** Add a second support strut to align marked lines and tighten screws with torx key to secure connection.