

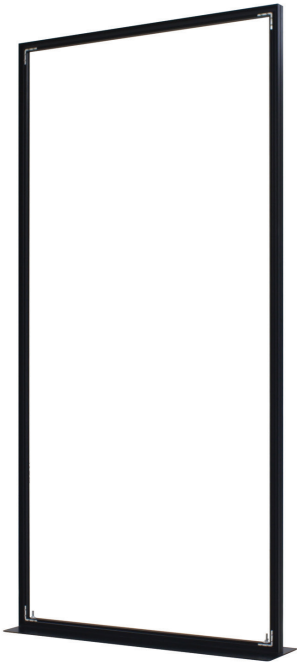
# ASPEN ONYX 4'

RESORT EXTRUSIONS

PRODUCT CODES: AFON4X6, AFON4X7, and AFON4X8



On frame On graphic



Optional Aspen Black Light - Large (150 W)



Optional Aspen Silver Light - Large (150 W)



Optional Aspen Black Light - Small (50 W)



Optional Aspen Silver Light - Small (50 W)



Optional Aspen LED Light



Optional Aspen SEG Frame T135 LED Light

## PRODUCT DESCRIPTION

Our new rich, deep black Aspen frames, fit for fabric Silicone Edge Graphics (SEG), will add flair and contrast to your finished design! Aspen Black display comes with a rectangular steel base the same width as the frame, maximizing balance to produce a sturdy display. A wall frame that stands independently like a retractable banner stand, Aspen Black is available in widths of 2ft, 3ft, 4ft, or 5ft by heights of 6ft, 7ft or 8ft. Graphic packages come with single or double-sided full color dye sublimation fabric prints.

DISPLAY DIMENSION	48.75" W x 72", 84", or 96" H x 10" L
GRAPHIC DIMENSIONS	50" W x 74", 86", or 98" H

## GRAPHIC MATERIAL

Satin Fabric

## GRAPHIC FINISHING

The graphic will be printed on Satin Fabric. Silicone beading will be sewn to the edge of the graphic for graphic installation. The silicone beading will not be visible once the graphic is installed into the frame.

## DISPLAY CONSTRUCTION

Aluminum Extrusion Frame Heavy Duty Steel Base

## SHIPPING WEIGHTS & DIMENSIONS

Shipping Weight	38 lbs (frame only) 41 lbs (with graphic)
Shipping Dimensions	72.5" H x 10" W x 7" D

## LARGE QUANTITY FREIGHT

Freight Shipping	8 boxes per 48" L x 40" W x 34" H skids
Freight Weight	304 lbs (frame only) 328 lbs (frame & graphic)

## GRAPHIC TURN AROUND TIME

2 business days after proof approval

## AVAILABLE ACCESSORIES

Aspen Black Light - Large (150 W)	Aspen Silver Light - Large (150 W)
Aspen Black Light - Small (50 W)	Aspen Silver Light - Small (50 W)
Aspen LED Light	Aspen SEG Frame T135 LED Light

AVAILABILITY	CA
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## PARTS LIST



Qty 4 - Extrusions



Qty 16 - Aspen Corner Connectors



Qty 4 - Steel Base



Qty 2 - Socket Screws



Qty 2 - Washer



Qty 2 - Wing Nuts



Qty 1 - 3mm Allen Wrench



Qty 1 - 5mm Allen Wrench

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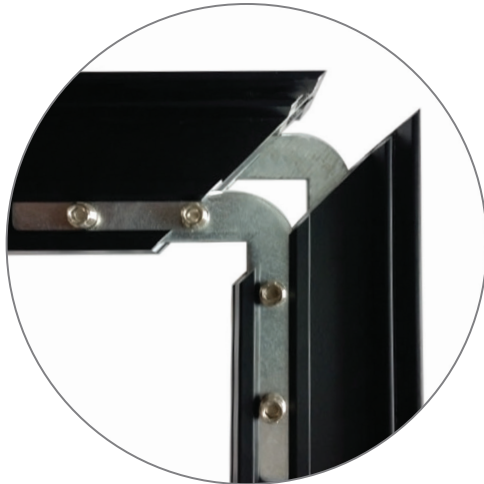
## REQUIRED TOOLS



3mm Allen Wrench



5mm Allen Wrench



Insert adjacent extrusions together.



Insert socket screw.



Tighten all socket screws.



Then screw and tighten.

## SET UP INSTRUCTIONS 1/2

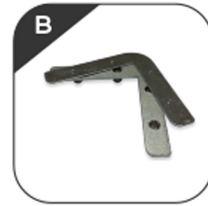
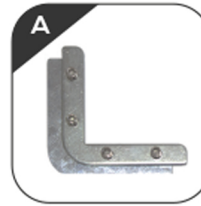
### Step 1

Gather all 4 of the extrusions and lay them out on a flat surface. The extrusions will be linked together using the lock and pressure plates.



### Step 2

Align the lock plate and pressure plate together. Make sure that the socket screws are recessed enough so the two pieces sit flush together.



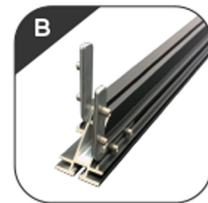
### Step 3

Insert the aligned pieces completely into the slot. Insertion begins at either end of the extrusion. DO NOT TIGHTEN the socket screws.



### Step 4

Repeat step 3 on the back side of the extrusion. Then repeat the same step on the opposite end.



### Step 5

Slide in both adjacent extrusions. These extrusions should match as a pair in length.



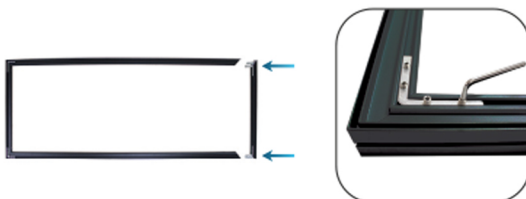
### Step 6

Make sure the corners of the extrusions are flush.



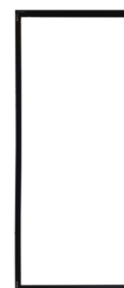
### Step 7

Repeat steps 2-5 for the last remaining extrusions. Tighten all socket screws with the 3mm allen key.



### Step 8

The frame is now complete and is now ready for the base to be installed.



## SET UP INSTRUCTIONS 2/2

### Step 9

Locate the (2) pre-fabricated holes on the bottom extrusion.



### Step 10

Insert both socket screws from the bottom, through the steel base. It is recommended to work off the edge of a table.



### Step 11

From the top, slide on a washer and then screw on a wing nut until it is flush with the washer. Repeat for the second bolt. Take the 5mm allen key that is provided and tighten the socket screws.



### Step 12

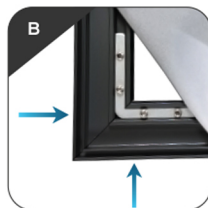
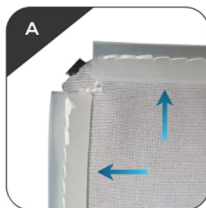
Stand the frame upright. The frame is now ready to be fitted with the silicone edge graphic.



### Step 13

A) Locate the silicone edge beading on the back of the graphic, which is sewn to the back perimeter.

B) In each corner, insert the silicone edge beading into the groove.



### Step 14

A) On each side, insert the remainder of the beading.

B) The graphic should appear flush and completely tucked into the frame. Repeat the process on the back side if using a second graphic.

